



● Identify important raw materials with high water consumption<sup>※1</sup> in areas with high water stress and cooperate with suppliers to improve water use efficiency for their production.

● Return more than **100%** of water used at half or more of our plants to the water source through water resource cultivation activities.

● Reduce the amount of water used in our plants<sup>※2</sup> in the world by **50%**<sup>※4</sup>

● Preserve water resources and the ecosystem to **cultivate more water than is used** by our plants worldwide.

● Shift **all** plastic bottles used globally to **sustainable bottles**<sup>※2</sup>

● Achieve total participation of over **5million people** in the awareness raising program for water and activities to provide safe water.

● Reduce GHG emission at our sites by 50%<sup>※3</sup>  
● Reduce GHG emissions throughout the value chain by **30%**<sup>※3</sup>

● Reduce water consumption per unit production at our plants by **35%** globally<sup>※4</sup>

● Achieve GHG emissions throughout the value chain to be **net zero**

● Share the Sustainable Water Philosophy broadly in communities  
● Realize **sustainable water** use at primary raw material farms.

2030

2040

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※1 Coffee, barley, and grape ※2 Recycled materials or 100% Bio-based material ※3 2019 emissions as base line ※4 Reduction per unit production based on the business fields in 2015