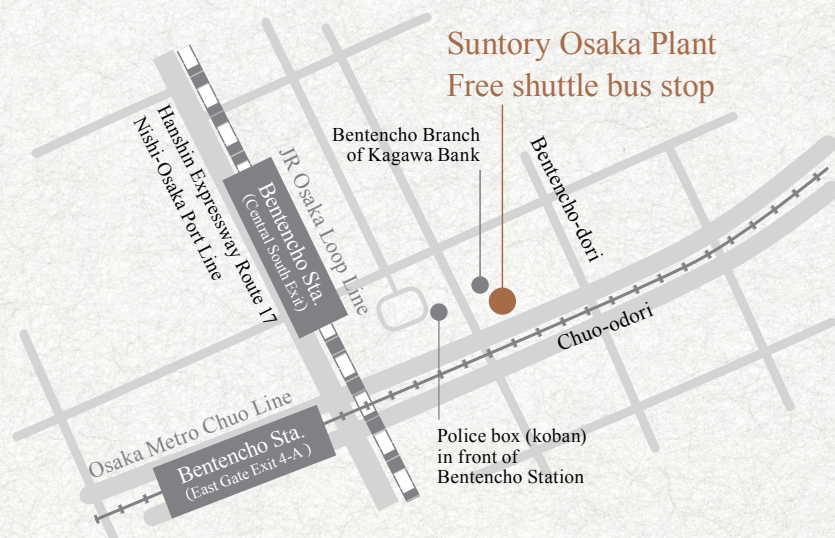


Suntory Osaka Plant

Free Shuttle Bus Stop

Exit at the Central South Gate of Bentencho Station (JR Osaka Loop Line) and turn left. Beyond the police box is the Bentencho Branch of Kagawa Bank. Board the shuttle bus waiting on Chuo-odori diagonally across from the bank.

* There is no bus stop marker.



- * “To Suntory Osaka Plant” is displayed on the front or rear of the bus.
- * Due to traffic conditions, the departure time may differ from the posted schedule.
- * Seats are available on a first-come, first-served basis, so please be aware that you may not be able to get a seat or board the shuttle bus.
- * Traffic conditions may prevent the shuttle bus from arriving as scheduled.
- * When the shuttle bus is not in operation due to unavoidable circumstances, compensation for alternative transportation will not be provided.
- * The timetable may change due to inclement weather, natural disaster, or other causes. Before visiting the plant, be sure to check the latest schedule on the website “Important Notices” .

Free Shuttle Bus Timetable

Outbound	Bentencho Station	the Suntory Osaka Plant	Tour Start Time
Bus No.1	9:30 →	9:50	10:00
Bus No.2	13:30 →	13:50	14:00

Return	Tour End Time	Bentencho Station	the Suntory Osaka Plant
Bus No.1	11:20	11:45 →	12:00
Bus No.2	15:20	15:45 →	16:00

As of May 2026

Location: 3-2-30 Kaigandori, Minato-ku, Osaka-shi, Osaka
Operating hours: 10:00 - 16:00
Closed: Over the New Year's holiday
and during distillery shutdowns
(some of which are not scheduled in advance)

Phone Inquiries
+81-6-6571-1083
Phone Hours 9:30 ~ 12:00 / 13:00 ~ 16:00
Please make sure to dial the correct number.