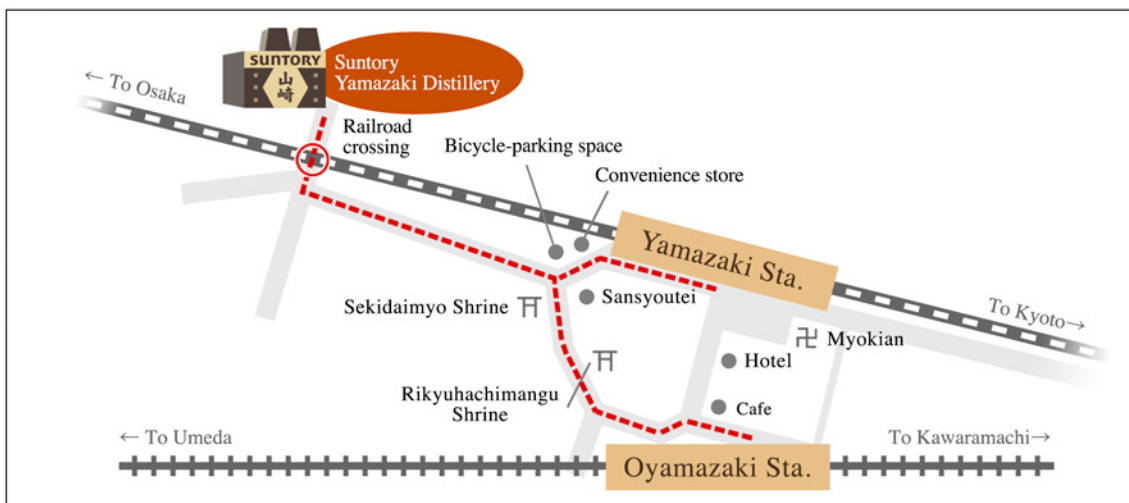
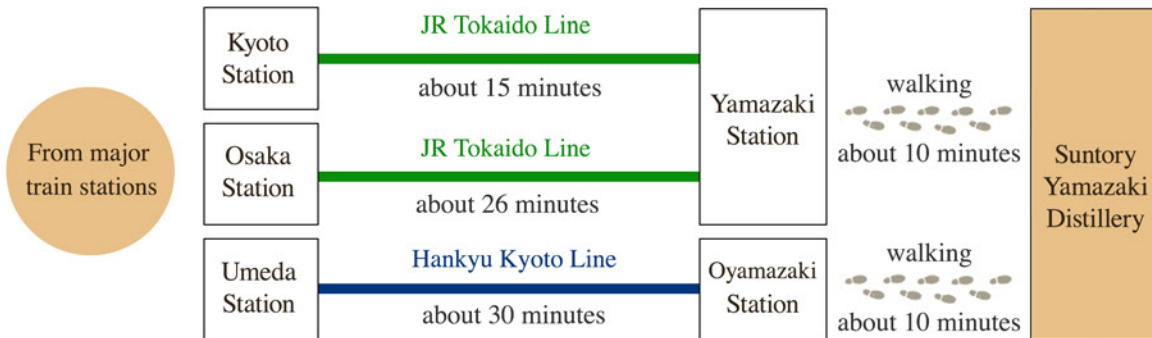
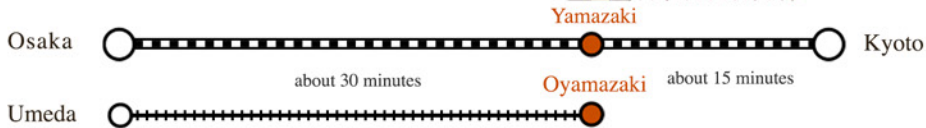


Directions (By train/foot)

Roughly 10 minutes' walk from JR Yamazaki Station or Hankyu Oyamazaki Station.

Japan's oldest malt whiskey distillery,
standing at the foot of Mt. Tennozan in southwest Kyoto



Attention:

The road to Yamasaki distillery is narrow in width and has a lot of traffic.
Please be careful when passing by.

Requests for visitors

- * Individuals under the age of 20 must be accompanied by a supervisor over the age of 20.
- * Please follow our instructions inside the facility to ensure your safety as well as product cleanliness and quality.
- * As this is a food processing facility, in order to maintain food sanitation, we ask that visitors not bring food or drinks into the facility.
- * As this is a food processing facility, pets are not allowed except assistance dogs.
- * Tour program may be suspended due to natural disasters and bad weather such as typhoons and snow fall. Please confirm via telephone or our website before coming.

SUNTORY YAMAZAKI DISTILLERY

5-2-1 Yamazaki, Shimamoto-cho, Mishima-gun, Osaka
 Operating hours: 9:30 - 17:00 (Last entry at 16:30)
 Closed: Over the New Year's holiday and during distillery shutdowns
 (some of which are not scheduled in advance)

Phone

+81-075-962-1423

(Reception hours: 09:30-17:00 excluding non-business days)

*Please make sure to dial the correct number.